

GULFCOAT™ IS TEST PROVEN

An efficient system provides better indoor air quality quality, can lower energy costs, and can extend the operating life of the HVAC&R equipment and system. This is true for any environment, but is particularly evident in coastal salt spray environments, arid desert environments, or around heavily industrialized exposures.

Corrosive environments shorten the life of HVAC&R equipment. GulfCoat™ can be applied to equipment before installation or in the field post-installation with equal success. Energy savings and asset longevity make GulfCoat™ a contractor's best choice.

TECHNICAL PERFORMANCE

Test	Standard	Qualification
Salt spray	ASTM B117	Exceed 3,000 hrs
Water immersion	ASTM D870	3 months
Pencil hardness	ASTM D3363	HB-F
Cross hatch adhesion	ASTM D3359	5B
Humidity	ASTM D2247	500 hours
UV resistance	ASTM D4587	500 hours
Mandrel bend (flexibility)	ASTM D522	Passed 1/8 inch

GulfCoat™

contractor series
coil coating



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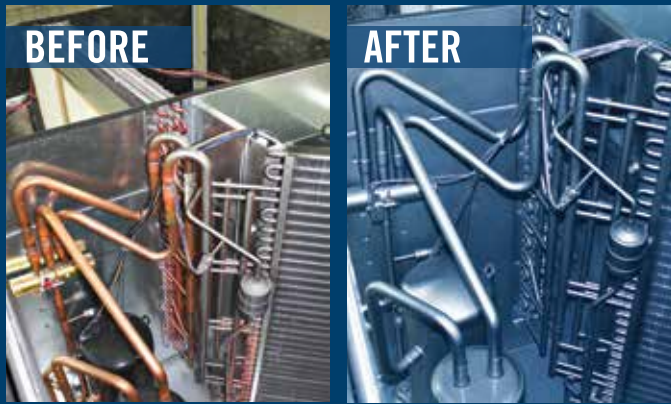


MODINEGULFCOAT.COM

**PROTECT EXPENSIVE
HVAC&R EQUIPMENT
FROM CORROSION!**



INS75-113



Provide a “Value Added” Service to Your Commercial and Residential Customers.

GulfCoat™ is formulated specifically for today's highly efficient HVAC&R coils, components, and cabinets. GulfCoat™ meets the toughest marine and industrial standards, and it stands up to corrosion.

No other HVAC&R coating is this tough. We call it “Shark Tough,” as it helps to resist corrosion from salty sea air, UV rays, acid rain, air pollutants, and many other aggressive conditions in today's environment.



Unit Size	# Cans
0-2.5 Tons	1
3.5 -5 Tons	2

HOW TO USE GULFCOAT CONTRACTOR SERIES COIL COATING

Surface must be free of grease, rust and wax. Prior to coating, follow these steps:

1. Clean coils with GulfCoat Surface Prep Cleaner.
2. Rinse with clean water.
3. Allow coil to thoroughly dry.
4. Mask off or protect areas from overspray.
5. Allow product to warm to room temperature.

FOR TRANSLUE AND TRANSGOLD: USE A SPRAY GUN APPLICATION (SIMILAR TO HUSKY KIT #HDK00600SG, SOLD SEPARATELY)

GulfCoat TransBlue or TransGold coatings are water based and must be applied at a minimum wet layer thickness of approximately 3 mils, resulting in a dry layer thickness of 1 mil (thickness of a human hair). Air atomization pressure should be 80-100 psi using a tight spray pattern at a distance of 4 inches from the coil.



FOR MARINEBLUE OR MARINECLEAR SPRAY CAN APPLICATION

Shake until mixing ball rattles, then continue to shake for two minutes. Move can with light to medium strokes. Let paint become tacky between coats. After use, invert can and spray to clear valve. This aerosol product will provide coverage for 6 to 8 square feet of coil face area, depending on the user's spray technique.

DRYING TIME

- At 80°F & 70% Relative Humidity-
- Touch: 10 minutes
- Handle: 20 minutes
- Re-coat: 30 minutes
- Full Cure: 48 hours

FEATURES & BENEFITS

- 1 GulfCoat coatings are engineered specifically for HVAC&R heat transfer coils, components, and cabinets.
- 2 GulfCoat is designed to be applied at your business facility or on location - whichever suits your needs.
- 3 With proper and regular maintenance, GulfCoat will reduce or eliminate corrosion and extend the life and efficiency of HVAC&R equipment.
- 4 GulfCoat offers superior coverage, outstanding formability, and excellent edge protection.
- 5 GulfCoat is available in gallons (TransBlue or TransGold) and spray cans (MarineBlue and MarineClear).
- 6 GulfCoat is readily available. You can find GulfCoat at many HVAC&R Dealers or from our online store at WWW.MODINEGULFCOAT.COM